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Research Article

Stability Indicating RP-HPLC Method Development and Validation for the Determination of Potential Degradation Impurities of Efavirenz, Emtricitabine and Tenofovir in Combined Pharmaceutical Dosage Form

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ABSTRACT

A simple, very accurate and precise stability indicating RP-HPLC gradient was developed to determine related substances of Efavirenz, Emtricitabine and Tenofovir disoproxil from tablet dosage form.

The experiment was carried out on Zorbax SB-Phenyl, (250 mm X 4.6 mm), 5 μ m column using the gradient composition of buffer pH 3.7 as mobile phase A and mixture of methanol, acetonitrile and tetrahydrofuran (50: 50: 2 v/v/v), degas as mobile phase B at flow rate 1.2ml/min and detection wavelength 265 nm

The new proposed method was simple, accurate, precise, linear and rugged. Method was validated as per ICH guidelines^{1, 2, 3, 4} for simultaneous determination related substances of Efavirenz, Emtricitabine and Tenofovir disoproxil in tablet dosage form hence can be used for routine analysis.

Key-words: Method Determination of related substances by stability indicating RP-HPLC gradient method of Efavirenz, Emtricitabin and Tenofovir disoproxil in tablet dosage form, Shimadzu HPLC with PDA detector, Zorbax SB-Phenyl, (250 mm X 4.6 mm), 5 μ m,

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INTRODUCTION:

Efavirenz⁵ (S)-6chloro (cyclopropylethylethynyl-1,4-(trifluoromethyl)-2H-1-benzoxazin-2-one) nonnucleoside reverse transcriptase inhibitor (NNRTI) and is used as part of highly active antiretroviral therapy (HAART) for treatment of human immunodeficiency virus (HIV). Emtricitabine⁵ is chemically 4-amino-5-fluoro-1-[(2R,5S)-2-(hydroxymethyl)-1,3-oxathiolan-5-yl]-2-(1H)-pyrimidon a nucleoside reverse transcriptase inhibitor (NRTI). The drug works by inhibiting reverse transcriptase, the enzyme that copies HIV RNA into new viral DNA. Tenofovir⁵ is [{1R}-2-(6-amino-9Hupurin-9-yl-1-methylethoxy} methyl] phosphonic acid. Tenofovir is a nucleoside analog reverse transcriptase inhibitor (NRTI).

Literature survey reveals that chromatographic methods were not reported for related combination dosage form of Efavirenz, Emtricitabine and Tenofovir disoproxil. Purpose of this study is to develop the stability indicating method for determination of related substances in bulk drug and combination drug dosage form of Efavirenz, Emtricitabin and Tenofovir disoproxil tablet in commercial tablet.

MATERIALS AND CHEMICAL

Chemical and Reagents

Efavirenz, Emtricitabine and Tenofovir disoproxil fumarate were gifted from Macleods Pharmaceutical Ltd. Mumbai, India and were used with purity 99.3%, 99.9% and 98.5%, respectively. The combination drug dosage form of Efavirenz, Emtricitabin and Tenofovir disoproxil fumarate (600 mg / 200 mg / 300 mg) tablets used were gifted from Macleods Pharmaceutical Ltd. Mumbai, India.

Water (Milli-Q), Tetrahydrofuran (Rankem, HPLC), Methanol (Rankem, HPLC), 1-Hexane sulfonic acid sodium salt (Rankem, HPLC), Sodium hydroxide (Rankem), Acetonitrile (Rankem, HPLC), Orthophosphoric acid (Rankem, HPLC), Hydrochloric acid (Rankem)

Filter paper : GF/C (Glass Micro fiber, 25 mm, Whatman), 0.45 µm Nylon (25 mm and 47 mm, Advanced Micro devices Pvt. Ltd (Mdi)), 0.45 µm PVDF(25 mm, Advanced Micro devices Pvt Ltd (Mdi)) were purchased from reliable source and used at it is unless and until it was stated.

2.2 Instruments / Equipments

The HPLC with UV and PDA detector from Shimadzu LC-2010 CHT, Agilent, Analytical Balance (Sartorius), pH meter (Lab India), Hot air oven(Meta Lab), Photostability Chamber(Atlas (Suntest CPS⁺)), Humidity Chamber(Neutronics) and Column of Zorbax SB-Phenyl, with dimension 250 mm X 4.6 mm and particle size 5 μ were used.

3.0 OPTIMIZATION OF HPLC METHOD:

The HPLC procedure was optimized with view to develop the precise, accurate and simple method to determine related substances of Efavirenz, Emtricitabine and Tenofovir disoproxil fumarate from dosage form. For optimization of HPLC method, different compositions of mobile phase composed of methanol and acetonitrile with or without adding tetrahydrofuran were tried. 20μ L of standard solution was injected at the flow rate of 1.2 mL/min and using UV detection at 265nm, to obtain the good resolution and better separation between known impurities the method was further optimized by fine tunings in the gradient program with changing the ratio of methanol and acetonitrile and tetrahydrofuran. It was found that a buffer of pH 3.70 as mobile phase A and a mixture of methanol, acetonitrile and tetrahydrofuran (50: 50: 2 v/v/v) as a mobile phase at flow rate 1.2mL/min to provide the good separation of known impurities, plates and peak shape.

4.0 METHODOLOGY:

The separation of drug was achieved with gradient method on a reverse phase Zorbax SB-Phenyl, (250 mm X 4.6 mm), 5 μ column at wavelength 265nm, injection volume 20 μ L and column oven temperature was 30°C. The gradient program is of 135 mins for sample and 30 mins for diluted standard as mentioned in the table 1.

Time (mins)	Mobile phase A (% v/v)	Mobile phase B (% v/v)	Program
$0 \rightarrow 20$	$100 \rightarrow 95$	$0 \rightarrow 5$	Gradient
$20 \rightarrow 30$	$95 \rightarrow 88$	$5 \rightarrow 12$	Gradient
$30 \rightarrow 60$	$88 \rightarrow 55$	$12 \rightarrow 45$	Gradient
$60 \rightarrow 70$	$55 \rightarrow 65$	$45 \rightarrow 35$	Gradient
$70 \rightarrow 80$	$65 \rightarrow 60$	$35 \rightarrow 40$	Gradient
$80 \rightarrow 120$	$60 \rightarrow 35$	$40 \rightarrow 65$	Gradient

Table 1: Gradient program

$120 \rightarrow 125$	$35 \rightarrow 100$	$65 \rightarrow 0$	Gradient
$125 \rightarrow 135$	100	0	Re-equilibration

Preparation of buffer solution:

Buffer solution was prepared by diluting the 1 mL of orthophosphoric acid in 1000 mL of water and dissolved 0.2 g of 1-Hexane sulfonic acid sodium salt and finally adjusted the pH to 3.70 ± 0.05 with 10 % w/v sodium hydroxide solution. Filtered the solution through 0.45 µm nylon filter

Buffer having pH 3.70 used as Mobile phase A and mixture of methanol, acetonitrile and tetrahydrofuran (50: 50: 2 v/v/v) were used as Mobile phase B.

Diluent: Prepared a mixture of buffer and methanol (80: 20 v/v).

Placebo preparation (Placebo I):

Weighed accurately and transferred 255 mg of placebo to a 100 mL volumetric flask. Add 40 mL of methanol and sonicated for 10 mins and add about 30 mL of diluent and again sonicate for 15 mins. Allow to equilibrate at room temperature (RT) and dilute to volume with diluent. Filter the solution through 0.45 μ m nylon filter (25 mm) by discarding first few mL of the filtrate.

<u>Placebo containing Emtricitabine (Placebo II):</u>

Weighed accurately and transferred 355 mg of placebo to a 100 mL volumetric flask. Add 40 mL of methanol and sonicated for 10 min and add about 30 mL of diluent and sonicate for 15 mins. Allow to equilibrate at RT and dilute to volume with diluent. Filter as mentioned previous and used.

<u>Placebo containing Tenofovir (Placebo III):</u>

Weighed accurately and transferred 405 mg of placebo to a 100 mL volumetric flask. Add 40 mL of methanol and sonicate for 10 min. Add about 30 mL of diluent and sonicate for 15 min. Allow to equilibrate to room temperature and dilute to volume with diluent, mix. Filter as mentioned previously and used

Placebo containing Efavirenz (Placebo IV):

Weighed accurately and transferred 555 mg of placebo to a 100 mL volumetric flask. Add 40 mL of methanol and sonicated for 10 mins, added about 30 mL of diluent and sonicate for 15 mins. Allow to equilibrate at RT and dilute to volume with diluent, mix. Filter as mentioned previously and used.

Impurity stock preparation:

Weigh accurately and transfer 2 mg of Fluorouracil analog impurity standard to a 20 mL volumetric flask. Add about 10 mL of diluent, mix and sonicate to dissolve. Allow to equilibrate at RT and dilute to volume with diluent and mix.

Resolution solution:

Weighed accurately and transferred 100 mg of Emtricitabine reference/ working standard to a 100 mL volumetric flask. Add 40 mL of methanol and sonicate to dissolve equilibrate at RT and add 10 mL of Fluorouracil analog impurity stock preparation, mix. Dilute to volume with diluent, mixed.

Diluted standard preparation:

Weighed accurately and transferred 25 mg of Emtricitabine reference/ working standard to a 100 mL volumetric flask. Add about 70 mL of diluent and sonicate to dissolve. Allow to equilibrate to room temperature and dilute to volume with diluent, mix. Dilute 2 mL of the solution to 200 mL with diluent and mix.

Sample preparation:

Weigh and crush 10 tablets to a fine powder. Weigh accurately and transfer tablet powder equivalent to about 100 mg of Emtricitabine to a 100 mL volumetric flask. Add 40 mL of methanol and sonicate for 10 min. Add about 30 mL of diluent and sonicate for 15 min. Allow to equilibrate to room temperature and dilute to volume with diluent, mix. Filter the solution through 0.45 μ m nylon filter (25 mm), discarding first few mL of the filtrate. Use the filtrate.

5.0 EXPERIMENTAL:

The optimized method was validated for following parameter:

5.1 Specificity: Specificity is the ability of method to measure the analyte response in the presence of its potential impurities.

5.2 Forced degradation studies: Stress testing of the drug substance can help to identify the likely degradation products, which can in turn help to establish the degradation pathways and the intrinsic stability of the molecule. Study was performed for following parameter.

• Thermal Degradation (Forced degradation) : Heated the crushed tablet powder at 80°C for 12 hours,

- **Photolytic degradation (Forced degradation with Photolytic degradation**): Powder covered with aluminum foil and directly exposed (without aluminum foil) in the photo stability chamber, as per ICH guidelines⁸
- **Thermal and Humidity degradation (Forced degradation):** Exposed the sample at 40°C/75%RH for 24 hrs
- Acid Degradation (forced degradation): Powder was kept in 0.2N HCl for 5 hrs at RT
- **Base Degradation (Forced degradation):** Powder was kept in 0.1M NaOH for 5 hrs at RT
- **Oxidative Degradation (Forced degradation):**:Powder was kept in 5 ml of 3% H₂O₂ heated for 2 hrs at 80°C on water bath

5.3 Solution Stability: Before challenging the validation parameter to proposed method its necessary to confirm solution stability of standard solution and sample solution to avoid the misinterpretation of result.

5.4 Filter compatibility: To confirm the filter compatibility for proposed analytical method the different filter were used. Filtration recovery experiment was carried out by sample filtration by Whatman GF/C filter paper (25 mm), 0.45µm PVDF filter and 0.45µm nylon (25 mm) filter and compared against the centrifuge sample.

5.5 Limit of Detection and Quantitation (LOD & LOQ) : To determine LOD and LOQ, a series of solutions were prepared by quantitative dilutions of the stock solution of Efavirenz, Efavirenz Impurity-I, Efavirenz Impurity-II, Emtricitabine, Fluorocytosine, Emtricitabine Sulfoxides, Emtricitabine 5- fluorouracil analog, Tenofovir Disoproxil , Adenine, (R) -9-[2-(phosphono methoxy)-propyl] adenine and Impurity-A standards to obtain solutions at 5 %, 10 %, 15 %, 20 %, 25 %, and 30 % with respect to the sample concentration. Results were presented in result table no. 4

5.6 Linearity and Range: A standards to obtain solutions at LOQ, 25%, 50 %, 100%, 150% and 250% of the specification limit with respect to sample concentration.

Each solution was injected and area was recorded; corrected concentration was calculated. A graph of peak area vs. corrected concentration in ppm was plotted for all. The slope, intercept, correlation coefficient of the regression line and residual sum of squares were determined.

5.7 Precision: The Precision of the method was determined by repeatability (Intraday) and intermediate precision (Inter-day).

Repeatability was carried out as described in the methodology on six samples prepared by spiking Efavirenz Impurity-I, Efavirenz Impurity-II, Fluorocytosine, Emtricitabine 5- fluorouracil analog, Adenine and (R) -9-[2- (phosphono methoxy)-propyl] adenine at 100% of specification level w.r.t sample concentration from the same homogeneous tablet blend of Efavirenz, Emtricitabine and Tenofovir Disoproxil Fumarate (600 mg / 200 mg / 300 mg) tablets and the % Impurities were determined.

Intermediate Precision (Inter-day): The analysis was carried out as described in the Repeatability exercise. A different day, using a different HPLC and different lot of column.

The % Impurities were determined. The results obtained were presented in result table no 6.

5.6 Accuracy / Recovery; Recovery solutions were prepared by spiking the stock solution. To obtain solutions at LOQ, 50%, 100%, 150% and 250% of specification level w.r.t sample concentration. The % recovery of Efavirenz, Efavirenz Impurity-I, Efavirenz Impurity-II, Emtricitabine, Fluorocytosine, Emtricitabine Sulfoxides, Emtricitabine 5- fluorouracil analog, Tenofovir Disoproxil, Adenine, R-9- Adenine, and Impurity-A was calculated for each of the recovery solutions,

5.8 Robustness: The analysis was carried out as described in the methodology and by making the following alterations in the chromatographic conditions

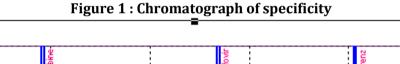
- Change in the column oven temperature (± 5°C)
- > Change in flow rate (± 0.2)
- > Change in the pH of buffer (± 0.2)

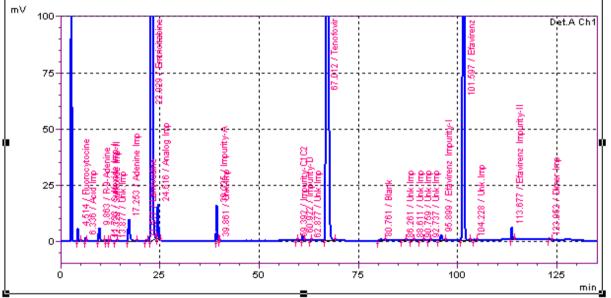
6.0 RESULTS AND DISCUSSION

6.1 Specificity: There was no interference observed due to blank, placebo and impurities at the same retention time as the peaks of Efavirenz, Emtricitabine and Tenofovir disoproxil fumarate in standard solution and sample solution chromatograms.

Table No. 2: Retention time obtained with spiked sample

Name of solution	Interference / R.T (Min)		
Blank	No interference		
Plain Placebo	No interference		
Placebo with Emtricitabine	No interference		
Placebo with Tenofovir	No interference		
Placebo with Efavirenz	No interference		
Emtricitabine standard solution	22.975 min		
Efavirenz-I impurity Identification Solution	95.416 min		
Efavirenz-II impurity Identification Solution	112.330 min		
Fluorocytosine impurity Identification Solution	4.568 min		
Adenine impurity Identification Solution	18.448 min		
Emtricitabine Sulfoxides impurity Identification Solution	Sulfoxide I - 12.362 min & Sulfoxide II - 12.949 min		
(R) -9-[2-(phosphono methoxy)-propyl] adenine impurity			
Identification Solution	10.523 min		
Emtricitabine 5-fluorouracil analog Identification Solution	24.437 min		
Impurity A Identification Solution	39.218 min		
Efavirenz Identification Solution	100.529 min		
Tenofovir Disoproxil Identification Solution	67.440 min		





6.2 Forced degradation study:

Forced degradation of drug product was carried out under thermal, photolytic thermal & humidity, acid, base and oxidation stress condition.

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	Efavirenz		Emtricitabine		Tenofovir Disoproxil	
Parameter	% Degrad.	Peak Purity *	% Degrad	Peak Purity *	% Degrad	Peak Purity *
Thermal Degradation	No Degradation	0.990968	5.6	1.000000	6.6	1.000000
Photolytic degradation	No degradatio n	0.991228	5.7	1.000000	5.6	1.000000
Thermal & Humidity degradation:	No degradatio n	0.991056	7.5	1.000000	8.8	1.000000
Acid Degradation	No degradatio n	0.991389	4.9	1.000000	8.2	1.000000
Base Degradation	4.6	0.992735	4.1	1.000000	4.8	1.00000
Oxidative Degradation	0.6	0.990998	5.1	1.000000	0.7	1.00000

Table No 3: Data of forced degradation study of Efavirenz, Emtricitabine and Tenofovir disoproxil tablet

% Degrad: Percentage degradation, *in degradation sample

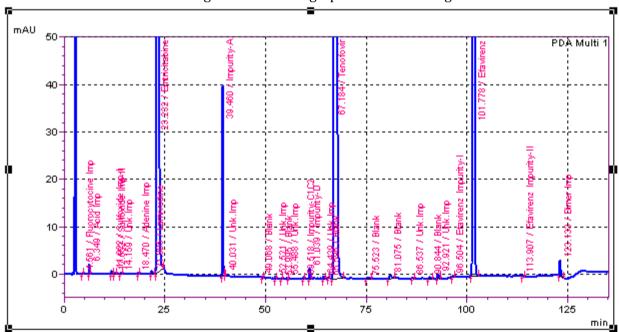
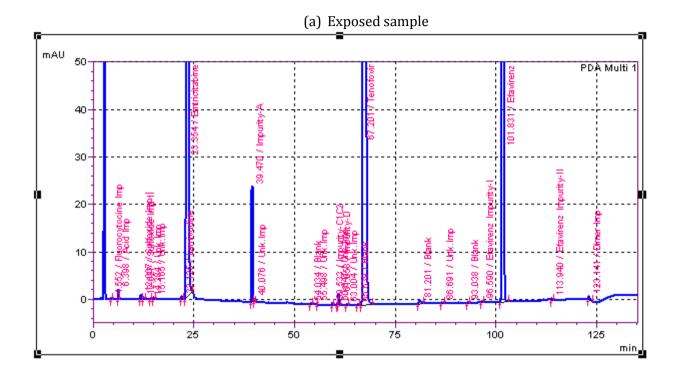
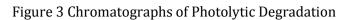
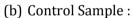
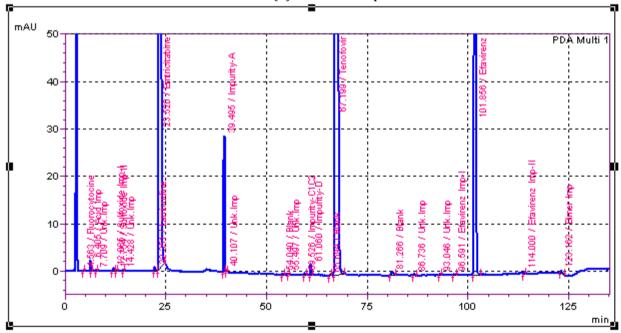


Figure 2 Chromatographs of Thermal Degradation.









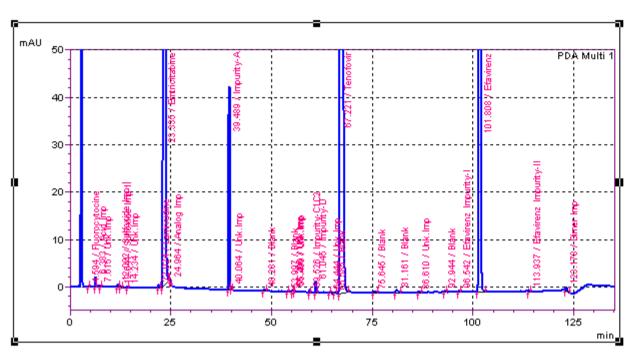
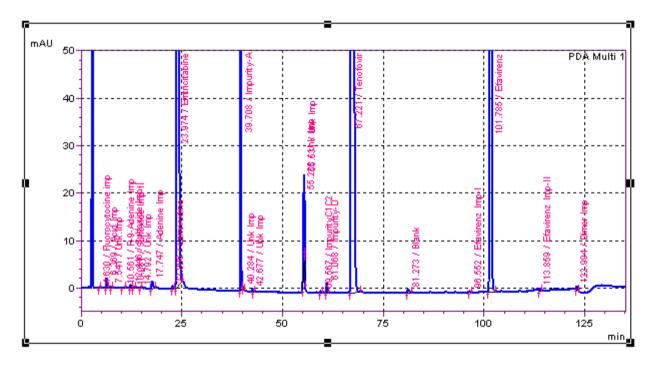


Figure 4 Chromatographs of Thermal and Humidity degradation.

Figure 5 Chromatographs of Acid degradation.



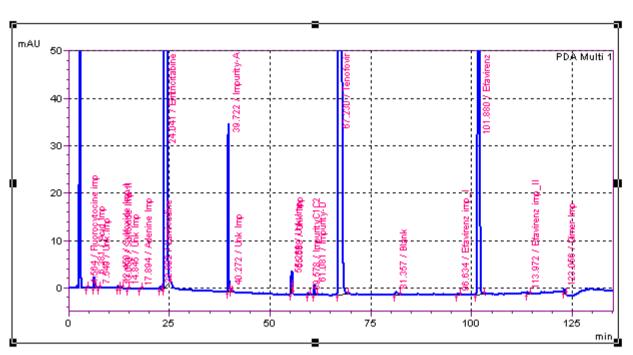
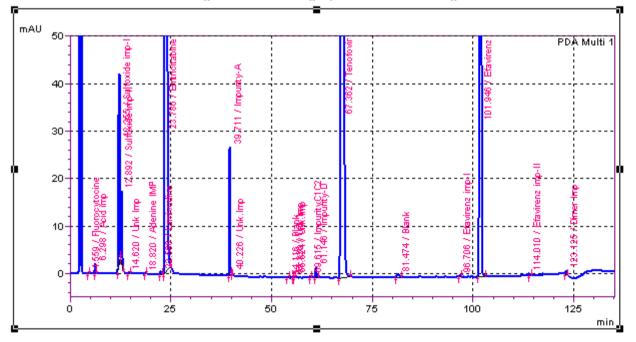


Figure 6 Chromatographs of base degradation.

Figure 7 Chromatographs of Oxidative Degradation



6.3 Solution Stability: Solution stability demonstrated for standard solution at room temperature and 2-8°C and found the stable upto 61 hours. Solution stability demonstrated for sample solution at room temperature and sample 8 hours at 2-8°C experimented and found that known & unknown impurities were exceeds as compare with initial result hence sample solution needs to be prepared freshly.

6.4 Filter capability: The solution filter through different filter, Whatman GF/C filter paper (25 mm), 0.45μ m PVDF filter and 0.45μ m nylon (25 mm) filter. The unfiltered sample solution was centrifuged. The sample solution was not showing any significient difference in result with respect to centifiguge sample.

6.5 Limit of Detection and Quantitation (LOD & LOQ):

The LOD and LOQ were established by linearity method. Linearity was performed with concentration range of respective impurities given in table no 4.

No 1. DOD and DOQ precision data of Elavirenz, Eintrictabilie and Tenolovir disoproxir dabet					
concentration	100 (%)	100 (%)	% RSD For six		
rang (µg/ml)	LOD (%)	LUQ (%)	replicates of LOQ level		
0.3 to 1.8	0.006	0.020	9.62		
0.3 to 1.8	0.006	0.017	9.05		
0.3 to 1.8	0.009	0.026	9.68		
0.1 to 0.6	0.002	0.020	2.78		
	0.010	0.030	3.15		
0.5 to 3					
0.2 to1.2	0.003	0.020	4.26		
0.1 to 0.6	0.002	0.010	3.40		
0.15 to 0.9	0.002	0.020	8.81		
0.15 to 0.9	0.002	0.005	3.91		
0.15 to 0.9	0.002	0.010	1.81		
3.75 to 22.5	0.044	0.133	5.38		
	concentration rang (µg/ml) 0.3 to 1.8 0.3 to 1.8 0.3 to 1.8 0.1 to 0.6 0.5 to 3 0.2 to1.2 0.1 to 0.6 0.15 to 0.9 0.15 to 0.9 0.15 to 0.9	concentration rang (µg/ml)LOD (%)0.3 to 1.80.0060.3 to 1.80.0060.3 to 1.80.0090.1 to 0.60.0020.5 to 30.0100.2 to1.20.0030.1 to 0.60.0020.15 to 0.90.0020.15 to 0.90.0020.15 to 0.90.002	concentration rang (µg/ml)LOD (%)LOQ (%)0.3 to 1.80.0060.0200.3 to 1.80.0060.0170.3 to 1.80.0090.0260.1 to 0.60.0020.0200.5 to 30.0100.0300.2 to 1.20.0030.0200.1 to 0.60.0020.0100.1 to 0.60.0020.0200.1 to 0.60.0020.0100.15 to 0.90.0020.0200.15 to 0.90.0020.010		

Table No 4: LOD and LOQ precision data of Efavirenz, Emtricitabine and Tenofovir disoproxil tablet

6.6 Linearity and Range

Each linearity solution was injected and area was recorded; and corrected concentration was calculated, Slope was determined and Relative response factor was determined for Efavirenz, Efavirenz Impurity-I, Efavirenz Impurity-II, Emtricitabine, Fluorocytosine, Emtricitabine Sulfoxides, Emtricitabine 5- fluorouracil analog, Tenofovir Disoproxil, Adenine, (R) -9-[2-(phosphono methoxy)-propyl] adenine and Impurity-A.

Table No 5: Linearity and range data for related substances of Efavirenz, Emtricitabine and Tenofovir disoproxil tablet

Name of Component	Linearity Range	Slope	Intercept	Correlation co-efficient	Relative Response Factor
Efavirenz	0.60 to 15.11	7467.41	1486.57	0.99970	0.25
Efavirenz Impurity-I	0.60 to 15.10	10823.16	-9854.31	0.99605	0.36
Efavirenz Impurity-II	0.60 to 15.13	18996.67	-5863.85	0.99994	0.63
Emtricitabine	0.21 to 5.17	30085.17	2040.74	0.99876	1.00
Emtricitabine Uracil Analog	0.30 to 25.48	35405.28	16025.40	0.99812	1.18
Sulfoxides I & II	0.20 to 10.24	22056.64	2205.24	0.99931	0.73
Fluorocytosine	0.10 to 5.05	40339.99	2460.92	0.99931	1.34
Tenofovir	0.30 to 7.50	23542.32	389.10	0.99920	0.78
Adenine	0.07 to 7.58	102426.99	3618.64	0.99965	3.40
(R) -9-[2-(phosphono methoxy)-propyl] adenine	0.16 to 7.88	53649.41	3124.13	0.99960	1.78
Impurity- A	2.04 to 186.82	33112.85	92853.86	0.99911	1.10

6.7 Precision

Repeatability(Intraday) with six samples and Intermediate Precision (Inter-day) with using a different HPLC, on different days and different lot of column established. On the baisis of obtained result () concluded that method is Precise.

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Name of Component	% RSD (For 6 sample preparation) (Intra day)	% RSD (For 12 sample preparation) (Interday, different HPLC & different lot of column)		
Efavirenz Impurity-I	1.91	8.00		
Efavirenz Impurity-II	0.97	0.77		
Fluorocytosine	0.44	0.53		
Sulfoxide I & II	11.64	8.60		
Fluorouracil Analog	1.42	2.34		
(R) -9-[2-(phosphono methoxy)-propyl] adenine	1.52	1.70		
Adenine	0.50	1.65		
Impurity-A	5.14	3.96		
Total	1.27	1.86		

Table No 6: Method Precision data for related substances of Efavirenz, Emtricitabine and Tenofovir disoproxil

6.8 Accuracy (Recovery)

Accuracy was established by recovery methodology by spiking of Efavirenz, Efavirenz Impurity-I, Efavirenz Impurity-II, Emtricitabine, Fluorocytosine, Emtricitabine Sulfoxides, Emtricitabine 5- fluorouracil analog and Tenofovir Disoproxil, Adenine, (R) -9-[2-(phosphono methoxy)-propyl] adenine and Impurity-A standards to the placebo powder in triplicate. The % recovery at LOQ, 50 %, 100 %, 150 % and 250% of target concentration was well within the acceptance criteria of 80.0 % to 120.0 %.

Table No 7: Accuracy data for related substances of Efavirenz, Emtricitabine and Tenofovir disoproxil tablet

Name of Component	Parameter	LOQ	50%	100%	150%	250%
Eferiment	Conc (µg/ml)	0.0655	0.3276	0.6553	0.9960	1.6513
Efavirenz	% Mean Recovery	113.7	104.83	95.17	91.13	88.67
Efavirenz	Conc (µg/ml)	0.0646	0.3231	0.6462	0.9822	1.6284
Impurity-I	% Mean Recovery	103.1	109.03	103.27	108.7	110.83
Efavirenz	Conc (µg/ml)	0.0659	0.3297	0.6594	1.0023	1.6617
Impurity-II	% Mean Recovery	111.5	83.7	93.13	91.17	92.7
Emtricitabine	Conc (µg/ml)	0.0206	0.128	0.2055	0.3124	0.5180
Emtricitabine	% Mean Recovery	95.13	101.33	100.57	99.9	99.9
Elucroatorino	Conc (µg/ml)	0.0101	0.1011	0.2021	0.3073	0.5094
Fluorocytosine	% Mean Recovery	105.3	97.83	97.63	95.9	95.83
Sulfoxides I & II	Conc (µg/ml)	0.0203	0.2029	0.4057	0.6167	1.0224
Suitoxides I & II	% Mean Recovery	102.8	99.77	97.67	97.53	97.63
Fluorouracil	Conc (µg/ml)	0.0290	0.4828	0.9657	1.4679	2.4336
Analog	% Mean Recovery	106.0	99.53	98.87	97.97	98.17
Tenofovir	Conc (µg/ml)	0.0308	0.1541	0.3082	0.4684	0.7765
Disoproxil	% Mean Recovery	115.4	99.1	96.37	95.0	95.37
Adenine	Conc (µg/ml)	0.0065	0.1477	0.2954	0.4490	0.7444
Adennie	% Mean Recovery	85.13	96.57	97.17	96.7	96.93
(R) -9-[2- (phosphono	Conc (µg/ml)	0.0154	0.1544	0.3089	0.4695	0.7784
methoxy)- propyl] adenine	% Mean Recovery	97.2	98.67	98.4	97.53	97.87
Impurity_ A	Conc (µg/ml)	0.2062	3.6827	7.3655	11.1955	18.5609
Impurity- A	% Mean Recovery	97.2	91.23	90.53	89.33	89.07

6.9 Robustness:

The robustness was demonstrated by varying the column oven temperature, flow rate and pH. The method was found robust with respect to column oven temperature, flow rate and pH without any changes in system suitability parameter and relative retention time of impurities in sample solution.

Table No 8: Robustness data for System suitability :					
Altered condition	Resolution Between Emtricitabine and Fluorouracil Analog peak	Tailing factor	Theoretical plates	% RSD	
Unaltered (Repeatability)	3.34	1.09	25041	0.31	
Column oven temp 25°C	3.08	1.12	24091	0.45	
Column oven temp 35°C	2.41	1.06	23330	0.32	
Buffer pH 3.5	2.78	1.09	21968	0.47	
Buffer pH 3.9	2.62	1.08	21961	0.27	
Flow 1.0 ml/min	3.04	1.02	27047	0.21	
Flow 1.4 ml/min	2.31	1.06	21885	0.19	

Table No 8	: Robustness	data for	Suctom	cuitability.
I able NU O	. Robustiless	uala 101	System	Suitability :

7. CONCLUSION

A stability indicating RP HPLC method was successfully developed for determination of related impurities in drug product of Efavirenz, Emtricitabine and Tenofovir in Combined Pharmaceutical Dosage Form and validated according to ICH guidelines. Established RRT and RRF values for known impurities can be useful to determine the related impurity. The satisfactory LOD, LOQ precision and accuracy are the main features of this method. The method was critically validated and statistically generated high quality data proves that the method is linear, sensitive, selective, specific and roubust. This method can be applied for in quality control laboratory.

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